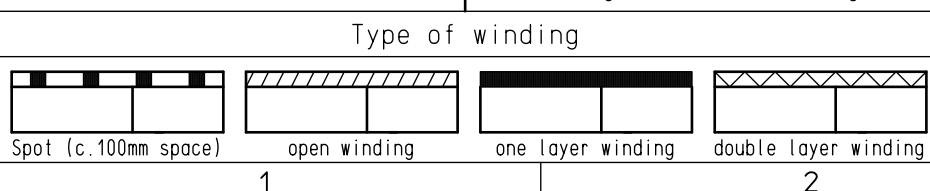


Toleranzen / tolerances	
0 - 100 mm	- 0/+10 mm
101 - 500 mm	-10/+10 mm
501 - 2000 mm	-10/+20 mm
> 2000 mm	-10/+30 mm

The tolerances are made for individual measurements and for the sum of several measurement

All housings with internal length




WS2

All parts have to be in conformity to IEC 60335-1/-2-72
All housings have to be labeled with device tags

0	Integrated acc.	4100-04	10.05.19	DK	2019	Date	Name	CM1650	Name	Kabelsatz WS2 (Motor)	 Hako GmbH D-23840 Bad Oldesloe	Drawing Number			
					Drawn by	01.01.	DK					97156806			
A2	No.	Number appears	Change No.	Date	Name	Standard	Change No.	For this drawing we reserve all rights (acc. DIN ISO 16016)			KABI 472	Type 1491	Dep. DS	No. of Sh. 2	Sheet 1

cutting list-No. : 97156806		cutting list Kabelsatz WS2 (Motor)									
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wire	Sub	part-No. contact 1	part-No.comp.part	marking 1	wire	cr. sec.	length	colour	marking 2	part-No. contact 2	part-No.comp.part
A3000	1	19711191R	25856212-L40	G01/301/.	26218065	35,0	925	BK	M01./1	19711183R	25856212-L40
A3100	7	19711191B	25856121-L40	G01/312/.	26218065	35,0	875	BK	X46/1	19711183B	25856121-L40

0	Integrated acc.	4100-04	10.05.19	DK	2019	date	name	CM1650		Kabelsatz WS2 (Motor)		
					drawn	01.01.	DK	replaced by :				
					check			rev. No. :		Hako GmbH D-23840 Bad Oldesloe	type : 1491	97156806
No.	changed wire/Sub-No.	Rev.-No.	date	name								

Material: 97156806 cable loom WS2
 Index: 00
 Change Number: 4100-04

Material	Item	Line	Component	Object description	Material Description	Comp. Qty (CUn)	Un	Internal Comment
97156806	10	1	19711183	Kabelschuh DIN 46234-8-35	cable lug DIN 46234-8-35	2	PC	
97156806	10	2						DIN 46234-8-35
97156806	10	3						
97156806	20	1	19711191	Kabelschuh DIN 46234-10-35	cable lug DIN 46234-10-35	2	PC	
97156806	20	2						LV: Walter Kluxen GmbH 200 Stück/Lieferantengebinde (KLT 4321) -
97156806	20	3						Kanban-Teil Artikelkurzauftrag vorh.
97156806	20	4						
97156806	20	5						
97156806	20	6						DIN 46234-10-35
97156806	30	1	25856121	Schrumpfschlauch 12,7x0,6-PVC 2:1 bl	heat shrink tube 12,7x0,6-PVC 2:1 blue	0,08	M	
97156806	30	2						Fa. Thulesius Nr. Z85880
97156806	40	1	25856212	Schrumpfschlauch 12,7x0,6-PVC 2:1 rt	heat shrink tube 12,7x0,6-PVC 2:1 red	0,08	M	
97156806	40	2						Fa. Thulesius Nr. Z85892
97156806	50	1	25857467	Wellschlauch NW13 PFA TOP 240 ungeschl.	Corrugated tube NW13 PFA TOP 240 unslit	1,59	M	
97156806	50	2						Fa. Schlemmer 50m Nr. 1291313
97156806	50	3						200m Nr. 1291613
97156806	50	4						
97156806	60	1	26218065	Silikon Aderleitung FL2G 1x35 schwarz	silicone single fine wire FL2G 1x35 blac	1,8	M	
97156806	60	2						Fa. Kroschu Nr. 64924869
97156806	60	3						